



# User's manual



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### **For CE-countries**

This scanner is in conformity with CE standards. Please note that an approved, CE-marked power supply unit should be used in order to maintain CE conformance.

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# 1. Instruction

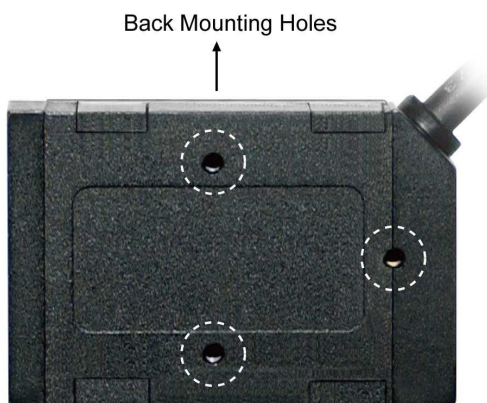
This miniature CCD scan module is especially designed for embedded scanning solution. It only weights 15 grams and sized as small as a match box. There are 3 LED indicators on top allowing immediate scanning response and a test button for performance test. There are mounting holes on the back of the case reserved for quick and easy installation.

The module has a newly designed CCD scan engine with light beam bright and clear as laser beam that gives user best visual indication and its powerful high resolution CCD acts in outstanding performance.

The scanner includes key features as,

- ◆ World's smallest CCD scan module
- ◆ Industrial standard design
- ◆ A "TEST" button on top for performance testing
- ◆ Mounting holes at bottom for easy installation
- ◆ Great CCD scanning performance and have future upgradeability on firmware
- ◆ Best for embedded applications, kiosks, lottery machine, and others where space is limited.

## 2. Outline

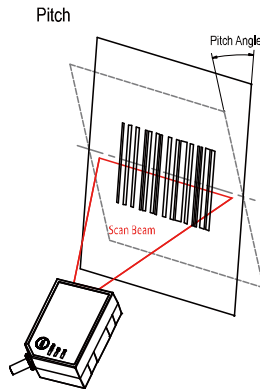




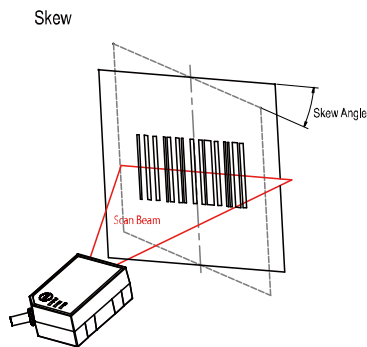


Test condition: using a 100% EAN 13 barcode, 0.33mm (13 mil), at a distance of 14cm (5.5") in optimal lighting conditions.

Pitch Angle:  $\pm 65^\circ$  normal  
Specular Reflection:  $\pm 5^\circ$



Skew Angle:  $\pm 65^\circ$  normal



Roll Angle:  $\pm 20^\circ$  normal  
(Prevents reading of a barcode if all the bars are not inside the reading beam or if tilt is more than  $20^\circ$ .)

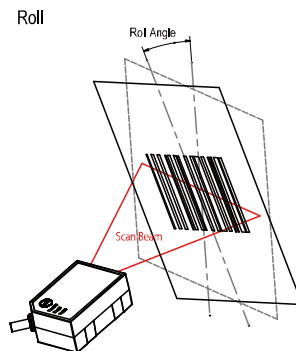


Figure 2: Skew, Pitch and Roll Angle Illustration



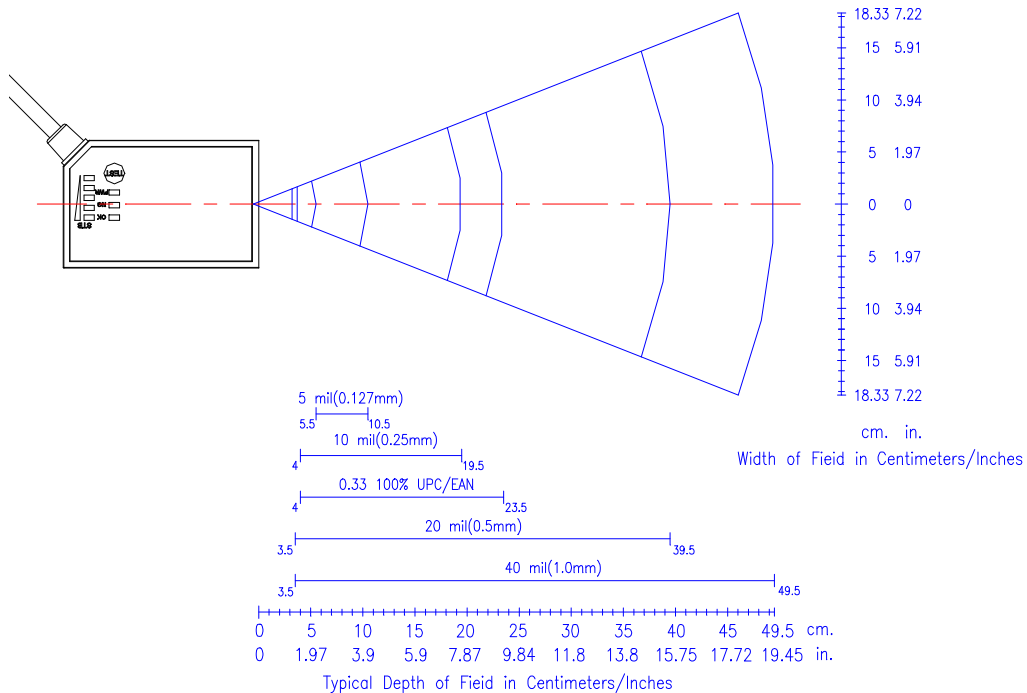


Figure 3: Decode Depth of Field

# 4. Connection

The scan module has 3 different kinds of interface connection to suit customer's desire; the standard cable is black, straight and 2 m (6.5 feet) in length. Below shows the connector types and pin out configuration for each interface.

## (a) Free interface – RS-45 10P10C for multi-interface connection

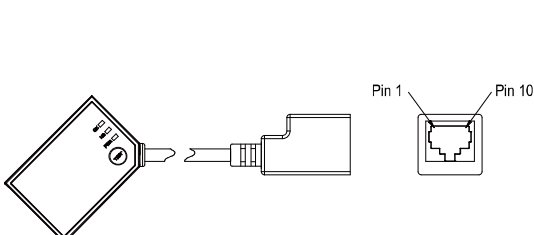


Diagram showing the scan module connected to an RS-45 10P10C connector. The connector is a 10-pin D-subminiature connector. Pin 1 is labeled and Pin 10 is also labeled.

Pin #	Function
1	RTS_EIA
2	USB_D+
3	USB_D-
4	GND
5	CTS_EIA
6	RX_EIA
7	Trigger_In
8	+5V Input
9	N.C.
10	TX_EIA

## (b) RS-232 interface – Power adapter required if host can not provide sufficient power.

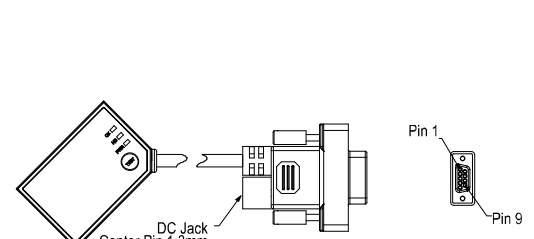


Diagram showing the scan module connected to an RS-232 interface. The interface is a 9-pin D-subminiature connector. Pin 1 is labeled and Pin 9 is also labeled. A DC Jack is shown connected to the module, with a note: "DC Jack Center Pin 1.3mm, O.D=Ø3.5mm".

Pin #	Function
1	N.C.
2	TX_EIA
3	RX_EIA
4	N.C.
5	GND
6	N.C.
7	CTS_EIA
8	RTS_EIA
9	+5V Input

Inner of DC-Jack: +5V DC  
Outer of DC-Jack: GND

## (c) USB interface connection

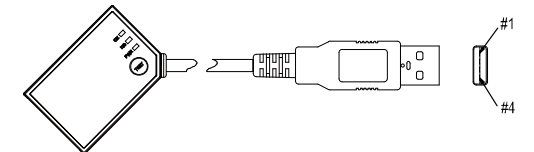


Diagram showing the scan module connected to a USB interface. The interface is a USB Type-A connector. Pin 1 is labeled and Pin 4 is also labeled.

Pin #	Function
1	N.C.
2	TX_EIA
3	RX_EIA
4	N.C.

## 5. TEST Button Function

On top of the scan module, there is a “TEST” button, and it controls two function modes:

5-1 Trigger mode

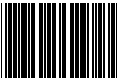
5-2 Scan performance test mode

The “TEST” button can be set to function as complex mode or only single mode using the set-up barcodes below:



Start of Configuration

Scan this barcode to enter set-up process.

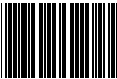


Complex modes

Scan this barcode to set-up the TEST button to control both trigger mode and scan performance test mode.



When the scanner is set in this mode, briskly and continuously press down TEST button twice to activate scan performance test function.



Scan performance test mode

Scan this barcode and the TEST button only functions as scan performance test mode.



When the scanner is set in this mode, continuously press down TEST button over 2 seconds to activate scan performance test function.



Trigger mode

Scan this barcode and the TEST button only functions as a trigger.



End of Configuration

Scan this barcode to save the change and exit from set-up.

## 5-1 Trigger Mode

In trigger mode, simply aim the scan module at the barcode and press the TEST button to trigger scan light beam and decode.

## 5-2 Scan Performance Test Mode

To enter into scan performance test mode, briskly and continuously press down the TEST button twice, and all LED indicators are off with two short beep sound simultaneously. The module successfully enters into the mode, and places a barcode label within its scanning range to get the best scan performance result.

The result is indicated with LED lights with different read rate as below:

Read Rate %	50%	75%	90%
OK_LED	On	On	On
NG_LED	x	On	On
PWR_LED	x	x	On

Press the TEST button once; it exits from the scan performance test mode and return to normal operation.

## 6. Sleep Mode

After the scanner has been inactive for a period of time, the laser would automatically turn off and the red status LED would blink. To wake up the scanner, simply present an object close to the scanner window or press the test button. The Sleep Mode feature is included to reduce power consumption and to extend scanner life.

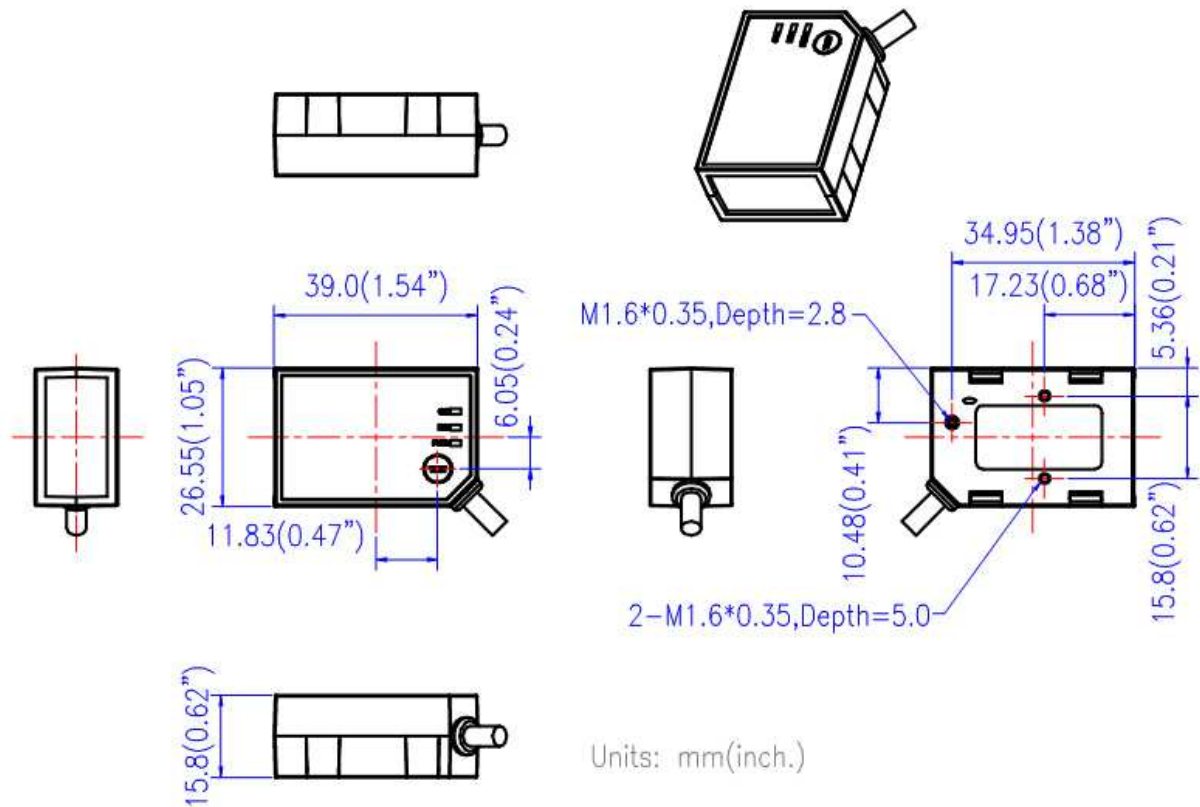
## 7. Technical Specification

<b>Power Requirement</b> Input voltage LED on LED off Decode	5V $\pm$ 5% VDC 87mA typical 37mA typical 120mA typical 150mA @ 100msec Max. 250mA @ 1msec peak
<b>Operational</b> Sensor Illumination Depth of field  Scan rate Minimum bar width  Print contrast Indicators (LED) Beeper operation Scan angle Pitch angle Skew angle Specular reflection angle System interface	2,500 pixels CCD 617nm visible red LED 40 – 235mm (UPC/EAN 100%, PCS=90%) 200 scans per second 0.125mm (5mil) (0.1mm actually) (Code 39, PCS=90%, contact) 30% @ UPC/EAN 100% “OK”, “NG”, “PWR” and “TEST” Programmable tone & beep time 43° $\pm$ 65° $\pm$ 65° $\pm$ 5° RS-232C, HID USB, and USB-Virtual COM port emulation
<b>Environment</b> Operating temperature Storage temperature Humidity Ambient light immunity Shock Vibration	0°C ~ 50°C (32°F ~ 122°F ) -20°C ~ 60°C (-4°F ~ 140°F) 5% to 95% non-condensing 7,000 Lux max. (fluorescence) 2,000G Unpowered engine withstands a random vibration along each of the X, Y and Z axis for a period of 10 min. per axis, defined as follows: <ul style="list-style-type: none"> <li>• 20~80Hz ramp up to 0.04G<sup>2</sup>/Hz at the rate of 3dB/oct.</li> <li>• 80~350Hz 0.04G<sup>2</sup>/Hz</li> <li>• 350~2000Hz ramp down at the rate of 3dB/oct.</li> </ul>

**~Technical Specification Continued~**

<b>Physical dimension</b> Height Width Depth Weight Mounting	15.8mm (0.62") 26.6mm (1.05") 39.0mm (1.54") 15g 3-M1.6 * 0.35 screw hole
<b>Regulatory</b> Regulator approval	According CE, FCC, VCCI, RoHS compliant
<b>Decode symbology</b>	UPC/JAN/EAN, Code 39, Code 93, Codabar, Interleave 2 of 5, IATA, Standard 2 of 5, ISBN/ISSN, Chinese post code, MSI/Plessy, EAN 128, Code 128

## 8. Dimension



## 9. Maintaining the Scanner

The scanner is designed for long-term trouble-free operation and rarely requires any maintenance. Only an occasional cleaning of the scanner window is necessary in order to remove dirt and fingerprints.

Wipe the scan window with a soft lint-free cloth and a non-abrasive cleaner to avoid scratching and damaging the scan window. The scan window may be cleaned while the scanner is running.



Scratching the scanner window can reduce the scanning performance. We suggest you either recess the window into the housing or apply a hard-coat on window.



# 10. Programming Guide

Scanning a series of programming bar code labels can configure the scanner. This allows decoding options and interface protocols to be tailored to a specific application. The configuration is stored in non-volatile memory and will not be lost by removing power from the scanner.

The scanner must be properly powered before programming. For RS-232C type scanners, an external power adapter might be necessary to supply DC power to the scanner.

During the programming mode, the scanner will acknowledge a good and valid reading with a short beep. It will give long beeps for either an invalid or bad reading.

Table 1 gives the default settings of all the programmable parameters. The default settings will be restored whenever the "Reset" programming label is scanned.

**Table 1: Factory Default Settings**

<b>Scanner Timing</b>	<b>Default</b>
Same code delay	500msec
Scan mode	Auto scan
<b>RS-232 communication</b>	<b>Default</b>
Baud rate	9600
Parity	none
Data bits	8
Stop bit	1
RTS/CTS	off
Terminator	<CR><LF>
<b>USB Communication</b>	<b>Default</b>
Terminator type	Enter
Code mode	Scan code
<b>Decoder Selection</b>	<b>Default</b>
EAN/UPC	Enable
CODE 39	Enable
Code 32	Disable
CODABAR	Enable
ITF 2 OF 5	Enable
MSI/Plessy	Disable
Chinese post code	Disable
Code 93	Enable
Code 128	Enable
EAN-128	Disable
Standard 2 of 5	Disable
NEC 2 of 5	Disable
<b>Beeper sound</b>	<b>Default</b>
Frequency	High
Duration	100msec
<b>Code Identifiers</b>	<b>Default</b>
Code ID	Off
Code 39 identifier	M
ITF 2 of 5 identifier	I
Chinese post code identifier code	H
UPC-A identifier code	A
UPC-E identifier code	E
EAN-13 identifier code	F

**Table 1: Factory Default Settings (Continued)**

EAN-8 identifier code	FF
Codabar identifier code	N
Code 128 identifier code	K
Code 93 identifier code	L
MSI identifier code	P
Standard 2 of 5 identifier code	S
NEC 2 of 5 identifier code	G
<b>LED/Beep transmission</b>	<b>Default</b>
LED/beep before transmission	On


**Table 2: Default Data Transmit Format**

<b>Code</b>	<b>Message format</b>
EAN-13	D1 D2 D3 D4 D5 D6 D7 D8 D9 D10 D11 D12 D13
EAN-8	D1 D2 D3 D4 D5 D6 D7 D8
UPCA	D1 D2 D3 D4 D5 D6 D7 D8 D9 D10 D11 D12
UPCE	D1 D2 D3 D4 D5 D6 D7 D8
Code 128	D1-Dx (default 3~32)
EAN 128	]C1 D1-Dx (default 3~32)
Code 39	D1-Dx (default 3~32)
Code 32	D1-Dx (default 3~32)
CODABAR	D1-Dx (default 6~32)
Interleaved 2 of 5	D1-Dx (default 6~32)
Chinese Post Code	D1-Dx (default 8~32)
Code 93	D1-Dx (default 3~32)
MSI	D1-Dx (default 6~32)
Coop 2 of 5	D1-Dx (default 6~32)

**Table 3: Trigger Command Format**  
**(Only for RS-232C and USB-Virtual COM Port)**

Command	Description
<ESC>A0<CR>	Level trigger command; scan off when trigger off command
<ESC>A1<CR>	Trigger off command
<ESC>A0.mm<CR> mm=1~60(Sec)	Edge trigger command It is not controlled by the trigger off command. Scanner starts next scan if it receives an edge trigger command and the device remains "mm" time.
<ESC>A2<CR>	Scan once (same as trigger mode)
<ESC>A2.xx<CR>	Scan once (scan off when time out)
<b>NG LED</b> When no read function is active, the LED indicates simultaneously.	

# 9.1    Parameter setting



Default settings are highlighted in gray background.



Start Of Configuration  
- Scan this barcode to enter set-up process.

---

## 9.1.1    System Function Setting



Reset  
- Return to factory default



Display firmware version



Return as customer default



Save as customer default



Abort  
-Exit programming mode(no update)



Power-up beeper tone enable



Power-up beeper tone disable



Speaker Disable



End Of Configuration



## Start Of Configuration

---



High beeper tone



Medium beeper tone



Low beeper tone



Loud volume



Medium volume



Slight volume



Good read beep sound duration (500msec)



Good read beep sound duration (200msec)



Good read beep sound duration (100msec)



Good read beep sound duration (50msec)



Good read beep sound duration (20msec)



Good read beep sound duration (5msec)



LED/Beep after transmission  
- indicate a “good read” after a barcode is successfully decoded.



LED/Beep before transmission  
- indicate a “good read” after successfully transmitting the barcode data to the host.



---

End Of Configuration



### 9.1.2 Scan Function Setting



#### Trigger mode

- The scanner becomes inactive once the data is transmitted. It must be triggered to active again.



#### Auto scan mode

- The scanner will actively scan and decode barcodes, and the same barcode cannot be read twice.



#### Repeat mode

- It is similar to auto scan mode, but double reading on the same barcode is permitted if uses trigger.

### 9.1.3 “TEST” Button Function Setting



#### Complex mode

- The test button controls both trigger mode and scan performance test mode.



#### Scan performance test mode only

- The test button only functions as scan performance test mode.
- Press down “TEST” button continuously over 2 seconds and it starts to perform scan test.



#### Trigger mode only

- The test button only functions as a trigger.





Start Of Configuration

---

#### 9.1.4 Laser Sleep Mode Programming

- \* Scan barcodes to set the time for switching off the laser when the scanner is idle.
- \* Press the “Test” button to re-activate the laser when the scanner enters sleep mode.



Laser sleep time 5 min



Laser sleep time 10 min



Laser sleep time 15 min



Laser sleep time 20 min



Laser sleep time 25 min



Laser sleep time 30 min



Laser sleep mode off: The laser beam will never turn off even when the scanner isn't used



Laser off when in sleep mode: The laser beam will not blink when the scanner is in sleep mode.



End Of Configuration





Start Of Configuration

---

### 9.1.5 Same Code Delay



50msec



100msec



200msec



300msec



400msec



500msec



600msec



700msec



800msec



1000msec



Infinite



End Of Configuration



## 9.2 Interface Setting



Enable USB-Virtual COM port



Enable HID USB keyboard



Enable RS-232 communication

### 9.2.1 HID USB Keyboard Wedge Setting



Enable Alt mode



Keyboard language support - USA



Keyboard language support - Japan



Capital lock on



Capital lock off



Function key emulation enable



Function key emulation disable



Send number as normal data



Send number as keypad data





Start Of Configuration

---



Alphabet follow as keyboard



Alphabet always upper case



Alphabet always lower case



Keyboard terminator - none



Keyboard terminator - enter



Keyboard terminator – H. Tab

## 9.2.2 RS-232 Interface Setting

### Baud Rate



Baud rate 115200



Baud rate 57600



Baud rate 38400



Baud rate 19200



Baud rate 9600



Baud rate 4800



End Of Configuration



Start Of Configuration

---

### **Baud Rate (Continued)**



Baud rate 2400



Baud rate 1200



Baud rate 600



Baud rate 300

### **Parity**



Even parity



Odd parity



Mark parity



Space parity



None parity

### **Stop Bit**



1 stop bit



2 stop bit

### **Data Bit**



7 data bit



8 data bit



End Of Configuration



Start Of Configuration

---

### Handshaking



None handshaking



ACK/NAK



Xon/Xoff



RTS/CTS (Character handshaking)



Standard CTS polarity

- high=inactive, do not send,
- low=active, do not send



Invert CTS polarity

- High=active, OK to send
- Low=inactive, do not send



Active RTS, do not wait for CTS



Active RTS, wait for CTS



RTS/CTS message handshaking



Enable beeper ON <BEL> character



Ignore beeper ON <BEL> character



ACK/NAK response time 500ms



ACK/NAK response time 300ms



End Of Configuration

---



Start Of Configuration

---

### **Handshaking (Continued)**



ACK/NAK response time 5s



ACK/NAK response time 3s



ACK/NAK response time 2s



ACK/NAK response time 1s



ACK/NAK response time infinity

### **Message Terminator**



RS-232 message terminator – none



RS-232 message terminator – CR/LF



RS-232 message terminator – CR



RS-232 message terminator – LF



RS-232 message terminator – H tab



RS-232 message terminator – STX/ETX



RS-232 message terminator – EOT

---



End Of Configuration



Start Of Configuration

---

### 9.3 The Symbolgies Setting

#### Codabar



Codabar enable



Codabar disable



Codabar start/stop character transmission – None



Codabar start/stop character transmission –  
A,B,C,D



Codabar start/stop character transmission –  
DC1~DC4



Codabar start/stop character transmission –  
a/t, b/n, c/\*, d/e



Codabar maximum length setting



Codabar minimum length setting



Save setting to confirm (for length setting)



No check character



Validate modulo 16, but don't transmit



End Of Configuration



Start Of Configuration

---

### **Codabar (Continued)**



Validate modulo 16, but transmit



Codabar data redundant check=off



Codabar data redundant check=1



Codabar data redundant check=2



Codabar data redundant check=3

### **Code 39**



Code 39 enable



Code 39 disable



Code 32 enable



Code 32 disable



Code 39 data redundant check=off



Code 39 data redundant check=1



Code 39 data redundant check=2



Code 39 data redundant check=3



End Of Configuration





Start Of Configuration

---

### **Code 39(Continued)**



Standard code 39



Full ASCII code 39



Code 39 start/stop character transmission



Code 39 start/stop character without transmission



Code 39 check digit calculate and transmit



Code 39 check digit calculate but without transmit



No check character



Code 39 maximum length setting



Code 39 minimum length setting



Save setting to confirm (for length setting)

---



End Of Configuration



Start Of Configuration

---

### **Code 39 (Continued)**



Code 32 (Italian pharmacy) transmit "A" character



Code 32 (Italian pharmacy) without transmit "A" character

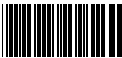
### **Code 93**



Code 93 enable



Code 93 disable



Code 93 data redundant check=off



Code 93 data redundant check=1



Code 93 data redundant check=2



Code 93 data redundant check=3



Code 93 maximum length setting



Code 93 minimum length setting



Save setting to confirm (for length setting)

---



End Of Configuration



Start Of Configuration

---

### **Code 93 (Continued)**



Code 93 check digit calculated but without transmit



Code 93 check digit not calculated and without transmit



Code 93 check digit calculated and transmit

### **Code 128**



Code 128 enable



Code 128 disable



EAN-128 enable



EAN-128 disable



Code 128 data redundant check=off



Code 128 data redundant check=1



Code 128 data redundant check=2



Code 128 data redundant check=3



End Of Configuration



Start Of Configuration

---

### Code 128 (Continued)



No check character



Calculate but not transmit



Calculate and transmit



Code 128 maximum length setting



Code 128 minimum length setting



Save setting to confirm (for length setting)

### Chinese Post Code



Chinese post code enable



Chinese post code disable



Chinese post code data redundant check=off



Chinese post code data redundant check=1



Chinese post code data redundant check=2



Chinese post code data redundant check=3



End Of Configuration



Start Of Configuration

---

### Chinese Post Code(Continued)



Chinese post code maximum length setting



Chinese post code minimum length setting



Chinese post code no check digit



Chinese post code check digit calculate and transmit



Chinese post code check digit calculate but without transmit



Save setting to confirm (for length setting)

### MSI/Plessey



MSI enable



MSI disable



MSI data redundant check= off



MSI data redundant check=1



MSI data redundant check=2



MSI data redundant check=3



End Of Configuration



Start Of Configuration

---

**MSI/Plessy (Continued)**



MSI/PLESSY maximum length setting



MSI/PLESSY minimum length setting



Save setting to confirm (for length setting)



MSI/Plessy double check digit calculate but not transmit



MSI/Plessy double check digit without calculate and transmit



MSI/Plessy double check digit calculate but only first digit transmit



MSI/Plessy double check digit calculate and both transmit



MSI/Plessy single check digit calculate but without transmit



MSI/Plessy single check digit calculate and transmit



End Of Configuration



Start Of Configuration

---

**Interleave 2 of 5**



ITF 2 of 5 enable



ITF 2 of 5 disable



IATA code enable



IATA disable



ITF 2 of 5 data redundant check=off



ITF 2 of 5 data redundant check=1



ITF 2 of 5 data redundant check=2



ITF 2 of 5 data redundant check=3



ITF 2 of 5 code maximum length setting



ITF 2 of 5 code minimum length setting



Save setting to confirm (for length setting)



ITF 2 of 5 no check character



ITF 2 of 5 check digit calculate and transmit



ITF 2 of 5 check digit calculate but without transmit



End Of Configuration

---



Start Of Configuration

---

**Interleave 2 of 5 (Continued)**



ITF 2 of 5 one fixed length setting



ITF 2 of 5 two fixed length setting

**UPC/EAN/JAN**



EAN convert to ISSN/ISBN enable



EAN convert to ISSN/ISBN disable



UPC/EAN/JAN enable



UPC/EAN/JAN disable



UPC/EAN/JAN all enable



EAN-8 or EAN-13 enable



UPC-A and EAN-13 enable



UPC-A and UPC-E enable



UPC-A enable



UPC-E enable



EAN-13 enable



EAN-8 enable



End Of Configuration





Start Of Configuration

---

### UPC/EAN/JAN (Continued)



UPC/EAN add on off



Add on 5 only



Add on 2 only



Add on 2 or 5



Force UPC-E to UPC-A format enable



Force UPC-E to UPC-A format disable



Force UPC-A to EAN-13 format enable



Force UPC-A to EAN-13 format disable



Transmit UPC-A check digit enable



Transmit UPC-A check digit disable



Transmit UPC-E leading character enable



Transmit UPC-E leading character disable



Transmit UPC-E check digit enable



Transmit UPC-E check digit disable



End Of Configuration



Start Of Configuration

---

### UPC/EAN/JAN (Continued)



Transmit EAN-13 check digit enable



Transmit EAN-13 check digit disable



Transmit EAN-8 check digit enable



Transmit EAN-8 check digit disable



Transmit UPC-A leading character enable



Transmit UPC-A leading character disable



Add on format with separator



Add on format without separator



EAN/UPC +add on (none mandatory)



EAN/UPC +add on (mandatory)



Force EAN-8 to EAN-13 format enable



Force EAN-8 to EAN-13 format disable



EAN-13 with first 0 ID code same as “EAN-13”



End Of Configuration



Start Of Configuration

---

**UPC/EAN/JAN (Continued)**



EAN-13 first "0" can transmitted



EAN-13 first:"0" can't transmitted



EAN-13 with first 0 ID code same as "UPC-A"



EAN/UPC +add on mandatory 491 Japanese (bookland) Supplement requirement, optionally for other



EAN/UPC +add on mandatory for 491 Japanese (bookland) Supplement requirement, not sent for other



EAN/UPC +add on mandatory for 978/977 (bookland) Supplement requirement, optionally for other



EAN/UPC +add on mandatory for 978/977 (bookland) Supplement requirement, not sent for other



End Of Configuration



Start Of Configuration

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**Data Editing**



Code 39 identifier code setting



ITF 2 of 5 identifier code setting



Chinese Post Code identifier code setting



UPC-E identifier code setting



UPC-A identifier code setting



EAN-13 identifier code setting



EAN-8 identifier code setting



Codabar identifier code setting



Code 128 identifier code setting



Code 93 identifier code setting



MSI identifier code setting



Standard 2 of 5 identifier code setting



Coop 2 of 5 identifier code setting (For specific model only)



Save setting to confirm (for length setting)



End Of Configuration



Start Of Configuration

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### Data Editing (Continued)



Add code length as header enable (all barcode)



Add code length as header disable (all barcode)



Header (preamble)



Trailer (postamble)



Save setting to confirm (for length setting)



Truncate header character



Truncate trailer character



Inter character delay 100ms



Inter character delay 90ms



Inter character delay 50ms



Inter character delay 20ms



Inter character delay 10ms



End Of Configuration



Start Of Configuration

---

**Data Editing (Continued)**



Inter character delay 5ms



Inter character delay 2ms



Inter character delay 0ms



Inter message delay 1000ms



Inter message delay 500ms



Inter message delay 100ms



Inter message delay 0ms



Disable identifier code



Enable identifier code table as manufacturer standard



End Of Configuration



Start Of Configuration

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**Standard 2 of 5**



Standard 2 of 5 code enable



Standard 2 of 5 code disable



Standard 2 of 5 code maximum length setting



Standard 2 of 5 code minimum length setting



Save setting to confirm (for length setting)



Standard 2 of 5 code no check character



Standard 2 of 5 code check digit calculate and transmit



Standard 2 of 5 code check digit calculate but without transmit



End Of Configuration



Start Of Configuration

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**Industrial 2 of 5**



Industrial 2 of 5 code enable



Industrial 2 of 5 code disable



Industrial 2 of 5 code maximum length setting



Industrial 2 of 5 code minimum length setting



Save setting to confirm (for length setting)



Industrial 2 of 5 code no check character



Industrial 2 of 5 code check digit calculate and transmit



Industrial 2 of 5 code check digit calculate but without transmit



End Of Configuration





## Start Of Configuration

### Code 39 Full ASCII Table

Code 39	ASCII	Hexa-code	Code 39	ASCII	Hexa-code
	Full ASCII ---NUL	00		Full ASCII ---SI	0F
	Full ASCII ---SOH	01		Function key----"Shift"	10
	Function key----"Ins"	02		Full ASCII ---DLE	11
	Full ASCII ---STX	03		Function key----"5(num)"	12
	Function key----"Del"	04		Full ASCII ---DC1	13
	Full ASCII ---ETX	05		Function key----"F1"	14
	Function key----"Home"	06		Full ASCII ---DC2	15
	Full ASCII ---EOT	07		Function key----"F2"	16
	Function key----"End"	08		Full ASCII ---DC3	17
	Full ASCII ---ENQ	09		Function key----"F3"	18
	Function key----"Up arrow"	0A		Full ASCII ---DC4	19
	Function key----"Down arrow"	0B		Function key----"F4"	1A
	Full ASCII ---BEL	0C		Full ASCII ---NAK	1B
	Function key----"Left arrow"	0D		Function key----"F5"	1C
	Full ASCII ---BS	0E		Full ASCII ---SYN	1D
	Function key----"Backspace"	0F		Function key----"F6"	1E
	Full ASCII ---HT	10		Function key----"F7"	1F
	Function key----"TAB"	11		Full ASCII ---CAN	20
	Full ASCII ---LF	12		Function key----"F8"	21
	Function key----"Enter (alpha numeric)"	13		Full ASCII ---EN	22
	Full ASCII ---VT	14		Function key----"F9"	23
	Function key----"right arrow"	15		Full ASCII ---SUB	24
	Full ASCII ---FF	16		Function key----"F10"	25
	Function key----"PgUp"	17		Full ASCII ---ESC	26
	Full ASCII ---CR	18		Function key----"F11"	27
	Function key----"Enetr(num.)"	19		Full ASCII ---FS	28
	Full ASCII ---SO	1A		Function key----"F12"	29
	Function key----"PgDn"	1B		Full ASCII ---GS	2A
				Function key----"ESC"	2B



## End Of Configuration



Start Of Configuration

**Code 39 Full ASCII Table (Continued)**

Code 39	ASCII	Hexa- code	Code 39	ASCII	Hexa- code
	Full ASCII ---RS Function key-----“CTL(L)”	1E		Full ASCII ----	2D
	Full ASCII ---US Function key-----“ALT(L)”	1F		Full ASCII ---.	2E
	Full ASCII ---SP	20		Full ASCII ---/	2F
	Full ASCII ---!	21		Full ASCII ---0	30
	Full ASCII ---"	22		Full ASCII ---1	31
	Full ASCII ---#	23		Full ASCII ---2	32
	Full ASCII ---\$	24		Full ASCII ---3	33
	Full ASCII ---%	25		Full ASCII ---4	34
	Full ASCII ---&	26		Full ASCII ---5	35
	Full ASCII ---'	27		Full ASCII ---6	36
	Full ASCII --- (	28		Full ASCII ---7	37
	Full ASCII ---)	29		Full ASCII ---8	38
	Full ASCII ---*	2A		Full ASCII ---9	39
	Full ASCII ---+	2B		Full ASCII ---:	3A
	Full ASCII ---,	2C		Full ASCII ---;	3B



End Of Configuration



**Code 39 Full ASCII Table (Continued)**

Code 39	ASCII	Hexa- code	Code 39	ASCII	Hexa- code
	Full ASCII ---RS Function key----“CTL(L)”	1E		Full ASCII ----	2D
	Full ASCII ---US Function key----“ALT(L)”	1F		Full ASCII ---.	2E
	Full ASCII ---SP	20		Full ASCII ---/	2F
	Full ASCII ---!	21		Full ASCII ---0	30
	Full ASCII ---"	22		Full ASCII ---1	31
	Full ASCII ---#	23		Full ASCII ---2	32
	Full ASCII ---\$	24		Full ASCII ---3	33
	Full ASCII ---%	25		Full ASCII ---4	34
	Full ASCII ---&	26		Full ASCII ---5	35
	Full ASCII ---'	27		Full ASCII ---6	36
	Full ASCII --- (	28		Full ASCII ---7	37
	Full ASCII ---)	29		Full ASCII ---8	38
	Full ASCII ---*	2A		Full ASCII ---9	39
	Full ASCII ---+	2B		Full ASCII ---:	3A
	Full ASCII ---,	2C		Full ASCII ---;	3B





Start Of Configuration

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**Code 39 Full ASCII Table (Continued)**

Code 39	ASCII	Hexa- code	Code 39	ASCII	Hexa- code
	Full ASCII ---<	3C		Full ASCII ---K	4B
	Full ASCII ---=	3D		Full ASCII ---L	4C
	Full ASCII --->	3E		Full ASCII ---M	4D
	Full ASCII ---?	3F		Full ASCII ---N	4E
	Full ASCII ---@	40		Full ASCII ---O	4F
	Full ASCII ---A	41		Full ASCII ---P	50
	Full ASCII ---B	42		Full ASCII ---Q	51
	Full ASCII ---C	43		Full ASCII ---R	52
	Full ASCII ---D	44		Full ASCII ---S	53
	Full ASCII ---E	45		Full ASCII ---T	54
	Full ASCII ---F	46		Full ASCII ---U	55
	Full ASCII ---G	47		Full ASCII ---V	56
	Full ASCII ---H	48		Full ASCII ---W	57
	Full ASCII ---I	49		Full ASCII ---X	58
	Full ASCII ---J	4A		Full ASCII ---Y	59



End Of Configuration



Start Of Configuration

**Code 39 Full ASCII Table (Continued)**

Code 39	ASCII	Hexa- code	Code 39	ASCII	Hexa- code
	Full ASCII ---Z	5A		Full ASCII ---i	69
	Full ASCII ---[	5B		Full ASCII ---j	6A
	Full ASCII ---\	5C		Full ASCII ---k	6B
	Full ASCII ---]	5D		Full ASCII ---l	6C
	Full ASCII ---^	5E		Full ASCII ---m	6D
	Full ASCII ---_	5F		Full ASCII ---n	6E
	Full ASCII ---`	60		Full ASCII ---o	6F
	Full ASCII ---a	61		Full ASCII ---p	70
	Full ASCII ---b	62		Full ASCII ---q	71
	Full ASCII ---c	63		Full ASCII ---r	72
	Full ASCII ---d	64		Full ASCII ---s	73
	Full ASCII ---e	65		Full ASCII ---t	74
	Full ASCII ---f	66		Full ASCII ---u	75
	Full ASCII ---g	67		Full ASCII ---v	76
	Full ASCII ---h	68		Full ASCII ---w	77



End Of Configuration



Start Of Configuration

**Code 39 Full ASCII Table (Continued)**

Code 39	ASCII	Hexa- code	Code 39	ASCII	Hexa- code
	Full ASCII ---x	78		Full ASCII ---	7C
	Full ASCII ---y	79		Full ASCII ---}	7D
	Full ASCII ---z	7A		Full ASCII ---~	7E
	Full ASCII ---{	7B		Full ASCII ---DEL	7F



End Of Configuration

## **Note**